* Background 🡪 White
* Add surface model over cartoon
* Transparent 80% and Light Grey
* Color space 🡪 CMYK
* Quality 🡪 Maximum Quality
* Two-sided Lighting
* Rendering 🡪 Modernized
* Rendering 🡪 Shadows 🡪 Heavy
* Rendering 🡪 Texture… (optional)
* Lighting Settings (Plugin) 🡪 Plastic
* Plugin 🡪 Rendering (NEEDS INSTALLATION)
* Dimensions
* Name
* DPI: 600/900 for publ.